



KEMCO 1K Primer

Application area

- For new buildings and repair work
- To produce a bonding coat for KEMCO Decor Stone / Natural Stones in combination with KEMCO NQ 0408 Natural Quartz

Features

- Promotes adhesion
- 1 part (single component)
- Fast evaporating
- Basis: Isocyanate prepolymers, dissolved in organic solvents

Pack sizes

1 kg and 4 kg

Storage

Store unopened in a cool, frost-free and dry place, see label for use before date.

Consumption

Depending on the absorbency of the substrate: at least 0,15 kg/m².

Properties

Form	Liquid
Colour	transparent yellowish
Workability time*	approx. 20 min
Rainproof after*	approx. 1 h
Can be walked on after*	approx. 1 h
Further coating after*	approx. 1 h

* Values obtained at a temperature of 23 °C - 50% rel. humidity. These values vary depending on the weather conditions, such as wind, humidity and temperature.

Application

Preparing the substrate

Substrates must be dry, firm and free from contaminants which may affect adhesion and must be prepared accordingly.

Caution: The product KEMCO 1K Primer is not suitable for every substrate.

During application, the surface temperature must be 3K above the dew point. If the temperature falls below the dew point during application, moisture which can negatively affect adhesion may form on the surface (DIN 4108 - 5 Tab. 1).

Application

Prime in one work step ensuring that all pores are closed off. Distribute using a nylon roller to avoid material build-up, as the substrate will otherwise be damaged.

When used as a bonding coat

Apply the primer until all the pores are closed off and scatter the surface directly with KEMCO NQ 0408 Natural Quartz over the entire layer leaving no gaps (consumption approx. 2 kg/m²).

Further suitable KEMPER SYSTEM products can be applied after approx. 4 hours when the primed surface is dry and tack-free.

Work interruption and further coating

After 1 hour (depending on weather conditions such as wind, humidity and temperature), when the surface of the applied primer is dry and tack-free, further suitable KEMPER SYSTEM products can be applied. This must be completed within the next 48 hours, otherwise separation effects may occur. To avoid this separating effect, we recommend sanding the still fresh KEMCO 1K primer with KEMCO NQ 0408 Natural Quartz (approx. 2 kg/m²). Otherwise, re-priming is required after 48 hours.

PPE

Personal protective equipment must be worn.

We recommend a hand protection and skin protection plan adapted to the workplace. Clean the tools immediately after use with KEMCO MEK Cleaning Agent.

Disposal

Liquid	EAK 08 05 01
cured	EAK 17 02 03

Important note

The safety data sheets, the container labelling and the danger and the safety recommendations on the containers must be complied with during transport, storage and processing; as are the chemical trade association information sheets.

Do not allow to enter waters, waste water or soil.

Not suitable for use in swimming pools!

GISCODE

PU50



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General information

The times given above are reduced with higher and increased with lower ambient and substrate temperatures. KEMPER SYSTEM products must not be mixed with other manufacturers' products.

Only for commercial use.

Our technical data sheets / technical information and application instructions reflect the current level of knowledge in our company and the experience with our products. In each case, the new edition supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practise. The latest version can be retrieved from the KEMPER SYSTEM Login section. When using our products, a detailed, object-related and qualified inspection is required in each individual case in order to determine whether the product and /or application technology in question meets the specific requirements and purposes. We are liable only for our products being free from faults, and this only if our relevant product has been used and applied according to the instructions in our technical data sheets. Correct application of our products therefore falls entirely within the scope of liability and responsibility of the user (contractor). Our products are sold exclusively on the bases of our conditions of sale and delivery.

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